

PACIFIC

SERIES "1" INSERTS

FOR USE WITH No. 1 MORSE TAPER PACIFIC SHANKS

CODE

1-D-3

1 - INSERT SERIES

-
D - NOSE SHAPE

-
3 - CLASS ALLOY

STRAIGHT SHANKS PAGE 6

DOUBLE BEND SHANKS PAGE 7

SINGLE BEND SHANKS PAGE 8

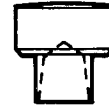
OFFSET FORGED SHANKS PAGE 9



"OH"
OFFSET
SHORT HEAD



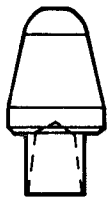
"FH"
FLAT
SHORT HEAD



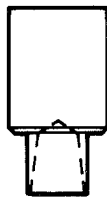
"RH"
RADIUS
SHORT HEAD



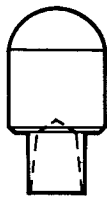
"CH"
CONE
SHORT HEAD



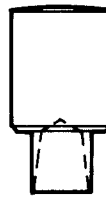
"P"
POINTED



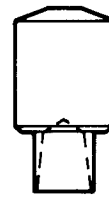
"F"
FLAT



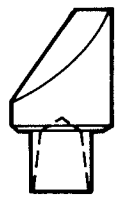
"D"
DOME



"R"
RADIUS



"C"
CONE



"O"
OFFSET

		PART NUMBER			WELDING FACE DIA.	HEAD DIA.	HEAD LENGTH	SKIRT LENGTH
		CLASS I	CLASS II	CLASS III				
POINTED FLAT DOME	"P"	1-P-1	1-P-2	1-P-3	$\frac{3}{16}$ $\frac{1}{2}$ $\frac{1}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{5}{16}$
	"F"	1-F-1	1-F-2	1-F-3				
	"D"	1-D-1	1-D-2	1-D-3				
RADIUS CONE OFFSET	"R"	1-R-1	1-R-2	1-R-3	2" R $\frac{3}{16}$ $\frac{3}{16}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{5}{16}$
	"C"	1-C-1	1-C-2	1-C-3				
	"O"	1-O-1	1-O-2	1-O-3				
SHORT HEAD	"OH"	1-OH-1	1-OH-2	1-OH-3	$\frac{3}{16}$ $\frac{1}{2}$ 2" R $\frac{3}{16}$	$\frac{1}{2}$	$\frac{1}{4}$	$\frac{1}{4}$
	"FH"	1-FH-1	1-FH-2	1-FH-3				
	"RH"	1-RH-1	1-RH-2	1-RH-3				
	"CH"	1-CH-1	1-CH-2	1-CH-3				